

Date: Tuesday, 1/10/2006 3:15:45 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FLOAT STEP MOUNTING LUG
Job Number :	25426		
Estimate Number :	11752		
P.O. Number :	N/A	Part Number :	D34643
This Issue :	1/10/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3464 PRELIMINARY
First Issue :	N/A	Project Number :	N/A
Previous Run :	N/A	Drawing Revision :	A
Written By :	SEE COMMENT BELOW	Material :	N/A
Checked & Approved By :	SEE ABOVE JER & DATE	Due Date :	1/17/2006
Comment :	Est Rev: A New Issue 06-01-06 JLM	Qty:	12
		Um:	20 Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.3318 f(s)/Unit Total : 6.6360 f(s)
 4.00" X .188" BAR
 6061-T6
 (M6061T6B4.000X.188)
 Batch: M19431

in 06-07-13

SD ~~06-01-11~~ 06-01-11 12

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut Blanks to 3.800" Long

SD ~~06-01-11~~ 06-01-11 12

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 1-Machine as per folio FA615 & DWG D3464

2-Deburr → SD 06-11-01

SD ~~06-11-01~~ 06-11-01 12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SD ~~06-11-01~~ 06-11-01 12

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SD ~~06-01-11~~ 06-01-11 12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.01.12	4	Used qty (1) for Eng's testing R2 06.01.12					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 06/03/12
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.01.11	3	- .461 dimension too thick. - fix prog. → done		Scrap: destroy NV replace	SD 06.01.11			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 25426

Part Number: D34643

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA24*

PK 06-03-21 10

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

DP 06/03/21 10

Job Completion



u 06.03.21

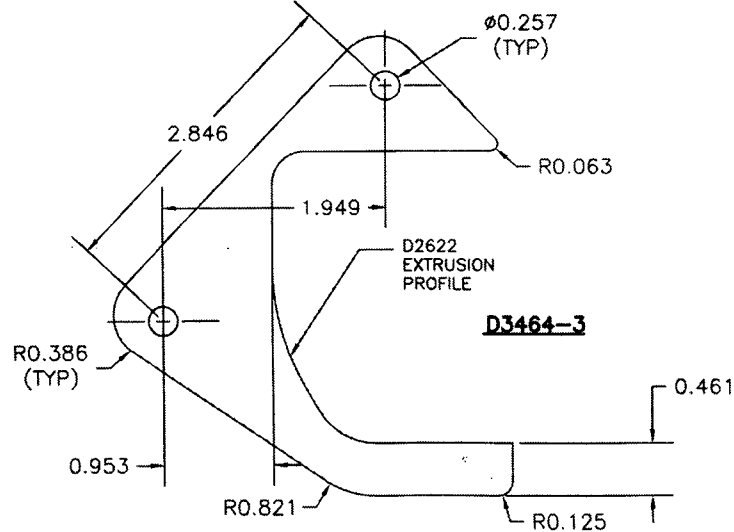
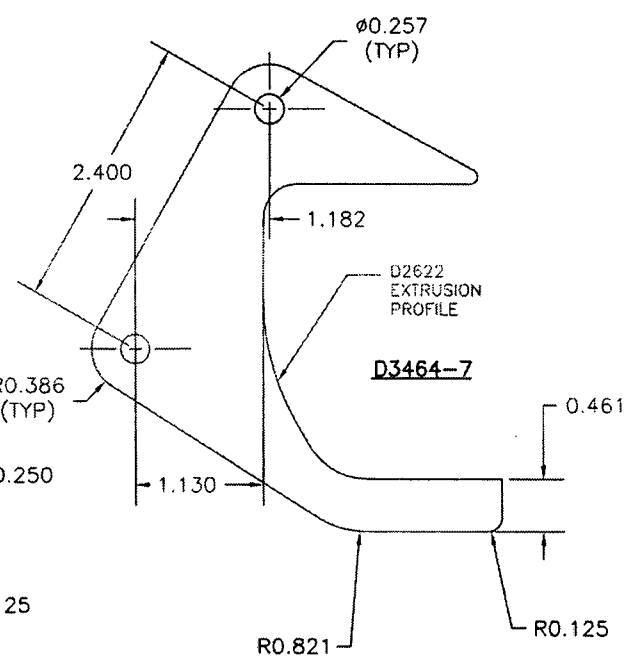
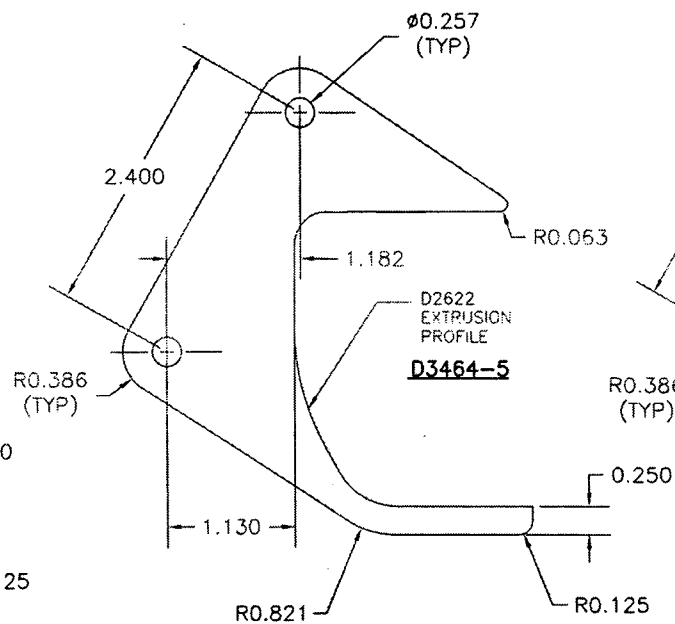
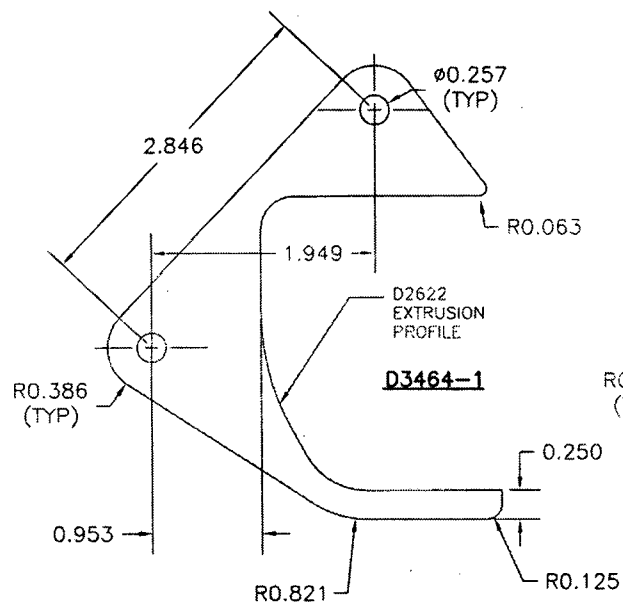
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3464-1/-3/-5/-7 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

PRELIMINARY ISSUE

A		05.09.21	NEW ISSUE
DESIGN	PH #1	DRAWN BY	PH #1
CHECKED		APPROVED	
DATE		DRAWING NO.	
05.09.21		D3464	
		TITLE	
		FLOAT STEP MOUNTING PLATE	
		REV. A	
		SHEET 1 OF 1	
		SCALE	
		1:1	

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